

## Garant

### Solid carbide HPC drill Weldon shank DIN 6535 HB, DLC, Ø DC h7: 10,5 mm



#### Order data

Order number	122809 10,5
GTIN	4045197759283
Item class	11E

#### Description

##### Version:

**DLC coating  $sp^2$**  of the latest generation with **low coefficient of friction** results in **outstanding chip clearance**. For **high-performance milling** of **aluminium materials**. **High roundness** and **alignment accuracy of the deep hole**, thanks to **6 guide chamfers**.

##### Recommendation:

##### Maximum drilling depth:

clamping slot length (see table) less  $1.5 \times$  nominal  $\varnothing$ .

##### Note:

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Standard: Manufacturer's standard

Tolerance nominal  $\varnothing$ : h7

Number of cutting edges Z: 2

Semi-Standard: yes

Tolerance nominal  $\varnothing$ : h7

recommended maximum drilling depth  $L_2$ : 98.3 mm

Overall length L: 162 mm

Shank  $\varnothing D_s$ : 12 mm

Feed f in aluminium short-chipping: 0.55 mm/rev.

#### Technical description

Overall length L	162 mm
Feed f in aluminium short-chipping	0.55 mm/rev.
Shank $\varnothing D_s$	12 mm
Shank tolerance	h6
Flute length $L_c$	114 mm

Tolerance nominal $\varnothing$	h7
Number of cutting edges Z	2
Nominal $\varnothing D_c$	10.5 mm
Standard	Manufacturer's standard
recommended maximum drilling depth $L_2$	98.3 mm
Semi-Standard	yes
Coating	DLC
Tool material	solid carbide
Drill depth up to	8xD
Type	W
Point angle	135 degrees
Shank	DIN 6535 HB to h6
Through-coolant	Yes, with 25 bar
Machining strategy	HPC
Colour ring	yellow
Type of product	Jobber drill