

**Garant**
**Solid carbide HPC drill Weldon shank DIN 6535 HB, DLC, Ø DC h7: 11 mm**

**Order data**

Order number	122809 11
GTIN	4045197759306
Item class	11E

**Description**
**Version:**

**DLC coating sp<sup>2</sup>** of the latest generation with **low coefficient of friction** results in **outstanding chip clearance**. For **high-performance milling** of **aluminium materials**. **High roundness** and **alignment accuracy of the deep hole**, thanks to **6 guide chamfers**.

**Recommendation:**
**Maximum drilling depth:**

clamping slot length (see table) less 1.5×nominal Ø.

**Note:**

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Standard: Manufacturer's standard

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Semi-Standard: yes

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 97.5 mm

Overall length L: 162 mm

Shank Ø  $D_s$ : 12 mm

Feed f in aluminium short-chipping: 0.55 mm/rev.

**Technical description**

Shank Ø $D_s$	12 mm
Nominal Ø $D_c$	11 mm
Overall length L	162 mm
Feed f in aluminium short-chipping	0.55 mm/rev.
Tolerance nominal Ø	h7

Number of cutting edges Z	2
Standard	Manufacturer's standard
Flute length L <sub>c</sub>	114 mm
Shank tolerance	h6
recommended maximum drilling depth L <sub>2</sub>	97.5 mm
Semi-Standard	yes
Coating	DLC
Tool material	solid carbide
Drill depth up to	8×D
Type	W
Point angle	135 degrees
Shank	DIN 6535 HB to h6
Through-coolant	Yes, with 25 bar
Machining strategy	HPC
Colour ring	yellow
Type of product	Jobber drill