

Garant
Solid carbide HPC drill plain shank DIN 6535 HA, TiAlN, Ø DC h7: 15 mm

Order data

Order number	123101 15
GTIN	4045197452146
Item class	11E

Description
Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**.

Particularly high alignment accuracy due to **4 guide chamfers** which stabilise the drill even at extreme depths!

Convex cutting edges with honed edges and special flute profile for **short chips**, even on long chipping materials.

Advantage:

High process reliability and surface quality of the hole.

Recommendation:
Maximum drilling depth:

flute length (see table) less $1.5 \times \text{nominal } \varnothing$.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Form **HB** and **HE** supplied at the same price as HA.

Form **HB**: order with **No. 123102**.

Form **HE**: order with **No. 123101 + 129100 HE**.

NEW GENERATION AVAILABLE!

Recommended successor products are No. 123025 and 123035.

Standard: Manufacturer's standard

Tolerance nominal \varnothing : h7

Number of cutting edges Z: 2

Tolerance nominal \varnothing : h7

recommended maximum drilling depth L_2 : 129.5 mm

Overall length L: 203 mm

Shank $\varnothing D_s$: 16 mm

Feed f in steel $< 1100 \text{ N/mm}^2$: 0.26 mm/rev.

Technical description

Flute length L_c	152 mm
Feed f in steel $< 1100 \text{ N/mm}^2$	0.26 mm/rev.
Number of cutting edges Z	2
Shank tolerance	h6
Nominal $\varnothing D_c$	15 mm
Tolerance nominal \varnothing	h7
Shank $\varnothing D_s$	16 mm
Overall length L	203 mm
Standard	Manufacturer's standard
recommended maximum drilling depth L_2	129.5 mm
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	8xD
Point angle	135 degrees
Shank	DIN 6535 HA to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	green
Type of product	Jobber drill

Services

Shank grinding Type HE	129100 HE
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