

Garant
Solid carbide HPC drill Weldon shank DIN 6535 HB, TiAlN, Ø DC h7: 9,8 mm

Order data

| | |
|--------------|---------------|
| Order number | 123102 9,8 |
| GTIN | 4045197458735 |
| Item class | 11E |

Description
Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**.

Particularly high alignment accuracy due to **4 guide chamfers** which stabilise the drill even at extreme depths!

Convex cutting edges with honed edges and special flute profile for **short chips**, even on long chipping materials.

Advantage:

High process reliability and surface quality of the hole.

Recommendation:
Maximum drilling depth:

clamping slot length (see table) less 1.5×nominal Ø.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

NEW GENERATION AVAILABLE!

Recommended successor products are No. 123026 and 123036.

Standard: Manufacturer's standard

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth L_2 : 80.3 mm

Overall length L: 142 mm

Shank Ø D_s : 10 mm

Feed f in steel < 1100 N/mm²: 0.2 mm/rev.

Technical description

| | |
|---------------------------|---|
| Number of cutting edges Z | 2 |
|---------------------------|---|

| | |
|---|-------------------------|
| Nominal $\varnothing D_c$ | 9.8 mm |
| Flute length L_c | 95 mm |
| Feed f in steel $< 1100 \text{ N/mm}^2$ | 0.2 mm/rev. |
| Shank tolerance | h6 |
| Tolerance nominal \varnothing | h7 |
| Shank $\varnothing D_s$ | 10 mm |
| Overall length L | 142 mm |
| Standard | Manufacturer's standard |
| recommended maximum drilling depth L_2 | 80.3 mm |
| Coating | TiAlN |
| Tool material | Solid carbide |
| Drill depth up to | 8xD |
| Point angle | 135 degrees |
| Cutting direction | right-hand |
| Shank | DIN 6535 HB to h6 |
| Through-coolant | yes, with 25 bar |
| Machining strategy | HPC |
| Semi-Standard | yes |
| Colour ring | green |
| Type of product | Jobber drill |