

**HOLEX**
**HOLEX Pro Steel solid carbide drill, Weldon shank DIN 6535 HB, TiAlN, Ø DC h7: 7 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 123104 7      |
| GTIN         | 4045197961617 |
| Item class   | 12F           |

**Description**
**Version:**
**HOLEX Pro Steel:**

**Straight major cutting edges** and a **special flute profile** ensure good chip evacuation. The robust cutting edge geometry ensures high-performance drilling with good process reliability. A wide range of applications in steel materials thanks to a combination of tough ultra-fine grain carbide and extremely wear-resistant coating.

**Recommendation:**
**Maximum drilling depth:**

Flute length (see table) less 1.5×nominal Ø.

**Note:**

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Machining strategy: HPC

Standard: Manufacturer's standard

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 65.5 mm

Overall length L: 114 mm

Shank Ø  $D_s$ : 8 mm

Feed f in steel < 900 N/mm<sup>2</sup>: 0.16 mm/rev.

**Technical description**

|  |         |
|--|---------|
| recommended maximum drilling depth $L_2$ | 65.5 mm |
| Number of cutting edges Z                | 2       |

|   |                         |
|---|-------------------------|
| Tolerance nominal $\varnothing$         | h7                      |
| Shank $\varnothing D_s$                 | 8 mm                    |
| Overall length L                        | 114 mm                  |
| Nominal $\varnothing D_c$               | 7 mm                    |
| Feed f in steel < 900 N/mm <sup>2</sup> | 0.16 mm/rev.            |
| Standard                                | Manufacturer's standard |
| Flute length $L_c$                      | 76 mm                   |
| Series                                  | HOLEX Pro Steel         |
| Coating                                 | TiAlN                   |
| Tool material                           | Solid carbide           |
| Drill depth up to                       | 8xD                     |
| Point angle                             | 135 degrees             |
| Shank                                   | DIN 6535 HB to h6       |
| Through-coolant                         | yes, with 25 bar        |
| Machining strategy                      | HPC                     |
| Colour ring                             | green                   |
| Type of product                         | Jobber drill            |