

HOLEX
**Solid carbide high performance drill Weldon shank DIN 6535 HB, TiN, Ø DC
h7: 9,8 mm**

Order data

Order number	123107 9,8
GTIN	4045197449559
Item class	12E

Description
Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**. **Straight major cutting edges** with slightly honed edges and special flute profile produce **short chips**.

Recommendation:
Maximum drilling depth:

clamping slot length (see table) less 1.5×nominal Ø.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

NEW GENERATION AVAILABLE!
Recommended successor product is No. 123104.

Through-coolant: yes, with 25 bar

Standard: Manufacturer's standard

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth L_2 : 80.3 mm

Overall length L: 142 mm

Shank Ø D_s : 10 mm

Feed f in steel < 1100 N/mm²: 0.2 mm/rev.

Technical description

Flute length L_c	95 mm
Number of cutting edges Z	2

Shank tolerance	h6
Feed f in steel < 1100 N/mm ²	0.2 mm/rev.
Nominal Ø D _c	9.8 mm
Tolerance nominal Ø	h7
Shank Ø D _s	10 mm
Overall length L	142 mm
Standard	Manufacturer's standard
recommended maximum drilling depth L ₂	80.3 mm
Coating	TiN
Tool material	Solid carbide
Drill depth up to	8×D
Point angle	135 degrees
Shank	DIN 6535 HB to h6
Through-coolant	yes, with 25 bar
Colour ring	green
Type of product	Jobber drill