

**HOLEX**
**HOLEX Pro Steel solid carbide drill, Whistle-Notch shank DIN 6535 HE, TiAlN,  
 Ø DC h7: 13,5 mm**

**Order data**

Order number	123109 13,5
GTIN	4045197962829
Item class	12F

**Description**
**Version:**
**HOLEX Pro Steel:**

**Straight major cutting edges** and a **special flute profile** ensure good chip evacuation. The robust cutting edge geometry ensures high-performance drilling with good process reliability. A wide range of applications in steel materials thanks to a combination of tough ultra-fine grain carbide and extremely wear-resistant coating.

**Recommendation:**
**Maximum drilling depth:**

Flute length (see table) less 1.5×nominal Ø.

**Note:**

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Machining strategy: HPC

Standard: Manufacturer's standard

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 112.8 mm

Overall length L: 178 mm

Shank Ø  $D_s$ : 14 mm

Feed f in steel < 900 N/mm<sup>2</sup>: 0.23 mm/rev.

**Technical description**

Number of cutting edges Z	2
Flute length $L_c$	133 mm

Nominal $\varnothing D_c$	13.5 mm
recommended maximum drilling depth $L_2$	112.8 mm
Standard	Manufacturer's standard
Overall length L	178 mm
Tolerance nominal $\varnothing$	h7
Shank $\varnothing D_s$	14 mm
Feed f in steel < 900 N/mm <sup>2</sup>	0.23 mm/rev.
Series	HOLEX Pro Steel
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	8xD
Point angle	135 degrees
Shank	DIN 6535 HE to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Colour ring	green
Type of product	Jobber drill