

## Garant

### Solid carbide HPC drill Weldon shank DIN 6535 HB, DLC, Ø DC h7: 6,9 mm



#### Order data

Order number	123179 6,9
GTIN	4045197759979
Item class	11E

#### Description

##### Version:

**DLC coating sp<sup>2</sup>** of the latest generation with **low coefficient of friction** results in **outstanding chip clearance**. For **high-performance milling** of **aluminium materials**. **High roundness** and **alignment accuracy of the deep hole**, thanks to **6 guide chamfers**.

##### Recommendation:

##### Maximum drilling depth:

clamping slot length (see table) less 1.5×nominal Ø.

##### Note:

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

For process reliability when using the 12×D deep-hole drill, an initial centre drilling with No. 121068 – 121130 is necessary.

Standard: Manufacturer's standard

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 97.7 mm

Overall length L: 146 mm

Shank Ø  $D_s$ : 8 mm

Feed f in aluminium short-chipping: 0.45 mm/rev.

#### Technical description

Tolerance nominal Ø	h7
Shank Ø $D_s$	8 mm
Standard	Manufacturer's standard
Nominal Ø $D_c$	6.9 mm

Feed f in aluminium short-chipping	0.45 mm/rev.
Shank tolerance	h6
Number of cutting edges Z	2
Overall length L	146 mm
Flute length L <sub>c</sub>	108 mm
recommended maximum drilling depth L <sub>2</sub>	97.7 mm
Coating	DLC
Tool material	solid carbide
Drill depth up to	12xD
Type	W
Point angle	135 degrees
Cutting direction	right-hand
Shank	DIN 6535 HB to h6
Through-coolant	Yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	yellow
Type of product	Jobber drill