

Garant
Solid carbide stub stepped drill 90°, TiAlN, for threads: M6

Order data

Order number	125050 M6
GTIN	4045197064905
Item class	11E

Description
Version:

Very sturdy – step length to DIN 8378. Tight concentricity tolerances between drill and counterbore \varnothing guarantee exact alignment.

Application:

Particularly suitable for NC machines and automatic machines. For drilling tapping holes to DIN 336 sheet 1 with 90° countersinking. In the following operation, the tap therefore does not have to cut into the sharp edge of the hole.

Sizes **F: Tapping holes** for the following **fluteless taps**.

No. of teeth Z: 2

Through-coolant: no

$\varnothing D_1$ 1st step with chamfer h8: 5 mm

$\varnothing D_2$ 2nd step with chamfer h8: 6.6 mm

Step height L_1 1st step: 16.5 mm

Flute length L_c : 34 mm

Overall length L: 79 mm

Shank $\varnothing D_s$: 8 mm

Technical description

Feed f in steel < 1100 N/mm ²	0.11 mm/rev.
Flute length L_c	34 mm
$\varnothing D_1$ 1st step with chamfer h8	5 mm
$\varnothing D_2$ 2nd step with chamfer h8	6.6 mm
for threads	M6
Shank $\varnothing D_s$	8 mm

Overall length L	79 mm
Through-coolant	no
No. of teeth Z	2
Step height L ₁ 1st step	16.5 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 8378
Type	N
Tolerance nominal Ø	h8
Point angle	140 degrees
Shank	DIN 6535 HA to h6
Countersink angle	90 degrees
Shank tolerance	h6
Colour ring	without
Type of product	Stepped drill