

### Hand tap set, uncoated, M: M3,5



#### **Order data**

| Order number | 130150 M3,5   |
|--------------|---------------|
| GTIN         | 4045197065322 |
| Item class   | 11G           |

# **Description**

#### **Version:**

Set of three, consisting of taper, second, and plug tap.

Size M2.3 and M2.6 to old DIN profile.

Thread type: M Tool material: HSS Standard: DIN 352

Tolerance class: ISO 2 6H Thread pitch: 0.6 mm Overall length L: 40 mm Shank  $\varnothing$  D<sub>s</sub>: 4 mm Shank square  $\square$ : 3 mm Tapping hole  $\varnothing$ : 2.9 mm

# **Technical description**

| Tapping hole ∅         | 2.9 mm  |
|------------------------|---------|
| Thread Ø               | 3.5 mm  |
| Thread pitch           | 0.6 mm  |
| Standard               | DIN 352 |
| Shank Ø D <sub>s</sub> | 4 mm    |
| Overall length L       | 40 mm   |

| Shank square □                   | 3 mm  |
|----------------------------------|---|
| Tolerance class                  | ISO 2 6H                                    |
| Tool material                    | HSS   |
| Thread depth                     | 7 mm  |
| Thread type                      | M   |
| Thread size                      | M3.5  |
| Coating                          | uncoated                                    |
| Flank angle                      | 60 degrees                                  |
| Thread standard                  | DIN 13                                      |
| Taper lead form                  | A   |
| Taper lead form                  | D   |
| Taper lead form                  | С   |
| Shank                            | Plain shank with h9                         |
| Through-coolant                  | no  |
| Application for type of drilling | up to 3×D for blind holes and through holes |
| Cutting direction                | right-hand                                  |
| Type of threading tool           | Hand tap                                    |
| Colour ring                      | without                                     |
| Type of product                  | Тар   |