

Garant
Hand tap set, uncoated, M: M30

Order data

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|--------------|---------------|
| Order number | 130150 M30 |
| GTIN | 4045197065506 |
| Item class | 11G |

Description
Version:

Set of three, **consisting of taper, second, and plug tap.**

Size M2.3 and M2.6 to old DIN profile.

Thread type: M

Tool material: HSS

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 3.5 mm

Overall length L: 125 mm

Shank \varnothing D_s: 22 mm

Shank square □: 18 mm

Tapping hole \varnothing : 26.5 mm

Technical description

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|----------------------------|---------|
| Tapping hole \varnothing | 26.5 mm |
| Thread pitch | 3.5 mm |
| Thread \varnothing | 30 mm |
| Standard | DIN 352 |

| | |
|----------------------------------|---|
| Shank $\varnothing D_s$ | 22 mm |
| Overall length L | 125 mm |
| Shank square \square | 18 mm |
| Tolerance class | ISO 2 6H |
| Tool material | HSS |
| Thread depth | 60 mm |
| Thread type | M |
| Thread size | M30 |
| Coating | uncoated |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | A |
| Taper lead form | D |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for blind holes and through holes |
| Cutting direction | right-hand |
| Type of threading tool | Hand tap |
| Colour ring | without |
| Type of product | Tap |