

## Hand tap set, uncoated, M: M4



#### **Order data**

Order number	130150 M4
GTIN	4045197065339
Item class	11G

### **Description**

#### **Version:**

Set of three, consisting of taper, second, and plug tap.

Size M2.3 and M2.6 to old DIN profile.

Thread type: M Tool material: HSS Standard: DIN 352

Tolerance class: ISO 2 6H Thread pitch: 0.7 mm Overall length L: 40 mm Shank  $\varnothing$  D<sub>s</sub>: 4.5 mm Shank square  $\square$ : 3.4 mm Tapping hole  $\varnothing$ : 3.3 mm

# **Technical description**

Thread pitch	0.7 mm
Thread Ø	4 mm
Tapping hole ∅	3.3 mm
Standard	DIN 352
Shank Ø D <sub>s</sub>	4.5 mm
Overall length L	40 mm

Shank square □	3.4 mm
Tolerance class	ISO 2 6H
Tool material	HSS
Thread depth	8 mm
Thread type	M
Thread size	M4
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	Α
Taper lead form	D
Taper lead form	С
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Тар