

Hand tap set, uncoated, M: M6



Order data

Order number	130150 M6
GTIN	4045197065360
Item class	11G

Description

Version:

Set of three, consisting of taper, second, and plug tap.

Size M2.3 and M2.6 to old DIN profile.

Thread type: M Tool material: HSS Standard: DIN 352

Tolerance class: ISO 2 6H Thread pitch: 1 mm Overall length L: 50 mm Shank \varnothing D_s: 6 mm

Shank square \square : 4.9 mm Tapping hole \varnothing : 5 mm

Technical description

Tapping hole Ø	5 mm
Thread pitch	1 mm
Thread Ø	6 mm
Standard	DIN 352
Shank Ø D _s	6 mm
Overall length L	50 mm

Shank square □	4.9 mm
Tolerance class	ISO 2 6H
Tool material	HSS
Thread depth	12 mm
Thread type	M
Thread size	M6
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	A
Taper lead form	D
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Тар