

Garant
Hand tap, single Taper tap, uncoated, M: M22

Order data

Order number	130160 M22
GTIN	4045197065674
Item class	11G

Description
Version:

Size M2.3 and M2.6 to old DIN profile.

Thread type: M

Tool material: HSS

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 2.5 mm

Overall length L: 100 mm

Shank $\varnothing D_s$: 18 mm

Shank square \square : 14.5 mm

Tapping hole \varnothing : 19.5 mm

Technical description

Tapping hole \varnothing	19.5 mm
Thread \varnothing	22 mm
Thread pitch	2.5 mm
Standard	DIN 352
Shank $\varnothing D_s$	18 mm
Overall length L	100 mm
Shank square \square	14.5 mm
Tolerance class	ISO 2 6H
Tool material	HSS

Thread depth	44 mm
Thread type	M
Thread size	M22
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	A
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap