

**Garant**
**Hand tap, single Second tap, uncoated, M: M27**

**Order data**

Order number	130170 M27
GTIN	4045197065896
Item class	11G

**Description**
**Version:**

Size M2.3 and M2.6 to old DIN profile.

Thread type: M

Tool material: HSS

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 3 mm

Overall length L: 110 mm

Shank  $\varnothing D_s$ : 20 mm

Shank square  $\square$ : 16 mm

Tapping hole  $\varnothing$ : 24 mm

**Technical description**

Thread $\varnothing$	27 mm
Tapping hole $\varnothing$	24 mm
Thread pitch	3 mm
Standard	DIN 352
Shank $\varnothing D_s$	20 mm
Overall length L	110 mm
Shank square $\square$	16 mm
Tolerance class	ISO 2 6H

Tool material	HSS
Thread depth	54 mm
Thread type	M
Thread size	M27
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	D
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap