



Hand tap set, uncoated, M: M14



Order data

Order number	130200 M14
GTIN	4045197445926
Item class	12G

Description

Version:

Set of three, **consisting of taper, second, and plug tap.**

Thread type: M

Tool material: HSS

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 2 mm

Overall length L: 70 mm

Shank $\varnothing D_s$: 11 mm

Shank square \square : 9 mm

Tapping hole \varnothing : 12 mm

Technical description

Thread \varnothing	14 mm
Thread pitch	2 mm
Tapping hole \varnothing	12 mm
Standard	DIN 352
Shank $\varnothing D_s$	11 mm

Overall length L	70 mm
Shank square □	9 mm
Tolerance class	ISO 2 6H
Tool material	HSS
Thread depth	28 mm
Thread type	M
Thread size	M14
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	A
Taper lead form	D
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap