



Hand tap set, uncoated, M: M18



Order data

Order number	130200 M18
GTIN	4045197445933
Item class	12G

Description

Version:

Set of three, **consisting of taper, second, and plug tap.**

Thread type: M

Tool material: HSS

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 2.5 mm

Overall length L: 80 mm

Shank $\varnothing D_s$: 14 mm

Shank square \square : 11 mm

Tapping hole \varnothing : 15.5 mm

Technical description

Tapping hole \varnothing	15.5 mm
Thread pitch	2.5 mm
Thread \varnothing	18 mm
Standard	DIN 352
Shank $\varnothing D_s$	14 mm

Overall length L	80 mm
Shank square □	11 mm
Tolerance class	ISO 2 6H
Tool material	HSS
Thread depth	36 mm
Thread type	M
Thread size	M18
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	A
Taper lead form	D
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap