



## Hand tap set, uncoated, M: M20



### Order data

Order number	130200 M20
GTIN	4045197066183
Item class	12G

### Description

#### Version:

Set of three, **consisting of taper, second, and plug tap.**

Thread type: M

Tool material: HSS

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 2.5 mm

Overall length L: 95 mm

Shank  $\varnothing D_s$ : 16 mm

Shank square  $\square$ : 12 mm

Tapping hole  $\varnothing$ : 17.5 mm

### Technical description

Thread pitch	2.5 mm
Tapping hole $\varnothing$	17.5 mm
Thread $\varnothing$	20 mm
Standard	DIN 352
Shank $\varnothing D_s$	16 mm

Overall length L	95 mm
Shank square □	12 mm
Tolerance class	ISO 2 6H
Tool material	HSS
Thread depth	40 mm
Thread type	M
Thread size	M20
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	A
Taper lead form	D
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap