



Hand tap set, uncoated, M: M4



Order data

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|--------------|---------------|
| Order number | 130200 M4 |
| GTIN | 4045197066114 |
| Item class | 12G |

Description

Version:

Set of three, **consisting of taper, second, and plug tap.**

Thread type: M

Tool material: HSS

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 0.7 mm

Overall length L: 40 mm

Shank $\varnothing D_s$: 4.5 mm

Shank square \square : 3.4 mm

Tapping hole \varnothing : 3.3 mm

Technical description

| | |
|----------------------------|---------|
| Tapping hole \varnothing | 3.3 mm |
| Thread pitch | 0.7 mm |
| Thread \varnothing | 4 mm |
| Standard | DIN 352 |
| Shank $\varnothing D_s$ | 4.5 mm |
| Overall length L | 40 mm |

| | |
|---------------------------------------|---|
| Shank square <input type="checkbox"/> | 3.4 mm |
| Tolerance class | ISO 2 6H |
| Tool material | HSS |
| Thread depth | 8 mm |
| Thread type | M |
| Thread size | M4 |
| Coating | uncoated |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | A |
| Taper lead form | D |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for blind holes and through holes |
| Cutting direction | right-hand |
| Type of threading tool | Hand tap |
| Colour ring | without |
| Type of product | Tap |