



## Hand tap set, uncoated, M: M6



### Order data

|              |               |
|--------------|---------------|
| Order number | 130200 M6     |
| GTIN         | 4045197066138 |
| Item class   | 12G           |

### Description

#### Version:

Set of three, **consisting of taper, second, and plug tap.**

Thread type: M

Tool material: HSS

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 50 mm

Shank  $\varnothing D_s$ : 6 mm

Shank square  $\square$ : 4.9 mm

Tapping hole  $\varnothing$ : 5 mm

### Technical description

|                            |         |
|----------------------------|---------|
| Thread pitch               | 1 mm    |
| Tapping hole $\varnothing$ | 5 mm    |
| Thread $\varnothing$       | 6 mm    |
| Standard                   | DIN 352 |
| Shank $\varnothing D_s$    | 6 mm    |
| Overall length L           | 50 mm   |

|                                       |   |
|---------------------------------------|---|
| Shank square <input type="checkbox"/> | 4.9 mm                                      |
| Tolerance class                       | ISO 2 6H                                    |
| Tool material                         | HSS   |
| Thread depth                          | 12 mm                                       |
| Thread type                           | M   |
| Thread size                           | M6  |
| Coating                               | uncoated                                    |
| Flank angle                           | 60 degrees                                  |
| Thread standard                       | DIN 13                                      |
| Taper lead form                       | A   |
| Taper lead form                       | D   |
| Taper lead form                       | C   |
| Shank                                 | Plain shank with h9                         |
| Through-coolant                       | no  |
| Application for type of drilling      | up to 3×D for blind holes and through holes |
| Cutting direction                     | right-hand                                  |
| Type of threading tool                | Hand tap                                    |
| Colour ring                           | without                                     |
| Type of product                       | Tap   |