



## Hand tap set, uncoated, M: M8



### Order data

Order number	130200 M8
GTIN	4045197066145
Item class	12G

### Description

#### Version:

Set of three, **consisting of taper, second, and plug tap.**

Thread type: M

Tool material: HSS

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 56 mm

Shank  $\varnothing D_s$ : 6 mm

Shank square  $\square$ : 4.9 mm

Tapping hole  $\varnothing$ : 6.8 mm

### Technical description

Thread $\varnothing$	8 mm
Tapping hole $\varnothing$	6.8 mm
Thread pitch	1.25 mm
Standard	DIN 352
Shank $\varnothing D_s$	6 mm

Overall length L	56 mm
Shank square □	4.9 mm
Tolerance class	ISO 2 6H
Tool material	HSS
Thread depth	16 mm
Thread type	M
Thread size	M8
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	A
Taper lead form	D
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap