

Garant
Hand tap set, uncoated, M: M3,5

Order data

Order number	130400 M3,5
GTIN	4045197066220
Item class	11G

Description
Version:

Set of three, **consisting of taper, second, and plug tap. Taper tap with long pilot.**

Thread type: M

Tool material: HSS E

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 0.6 mm

Overall length L: 45 mm

Shank $\varnothing D_s$: 4 mm

Shank square \square : 3 mm

Tapping hole \varnothing : 2.9 mm

Technical description

Tapping hole \varnothing	2.9 mm
Thread pitch	0.6 mm
Thread \varnothing	3.5 mm
Standard	DIN 352
Shank $\varnothing D_s$	4 mm
Overall length L	45 mm
Shank square \square	3 mm

Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	7 mm
Thread type	M
Thread size	M3.5
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	A
Taper lead form	C
Taper lead form	D
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap