

Garant**Hand tap, single Second tap, uncoated, M: M6****Order data**

Order number	130420 M6
GTIN	4045197066442
Item class	11G

Description**Version:**

Tap, **consisting of the taper, second, and plug tap. Taper tap with long pilot.**

Thread type: M

Tool material: HSS E

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 50 mm

Shank Ø D_s: 6 mm

Shank square □: 4.9 mm

Tapping hole Ø: 5 mm

Technical description

Tapping hole Ø	5 mm
Thread pitch	1 mm
Thread Ø	6 mm
Standard	DIN 352
Shank Ø D _s	6 mm
Overall length L	50 mm
Shank square □	4.9 mm
Tolerance class	ISO 2 6H
Tool material	HSS E

Thread depth	12 mm
Thread type	M
Thread size	M6
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	D
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap