

Garant
Hand tap set, uncoated, MF: 2X0,25

Order data

Order number	130470 2X0,25
GTIN	4045197066848
Item class	11G

Description
Version:

2-piece set **comprising taper and plug tap**. Thread ground with radial thread relief.

Thread type: MF

Tool material: HSS

Standard: DIN 2181

Tolerance class: ISO 1 4H

Thread pitch: 0.25 mm

Overall length L: 36 mm

Shank $\varnothing D_s$: 2.8 mm

Shank square \square : 2.1 mm

Tapping hole \varnothing : 1.75 mm

Technical description

Tapping hole \varnothing	1.75 mm
Thread \varnothing	2 mm
Thread pitch	0.25 mm
Shank $\varnothing D_s$	2.8 mm
Overall length L	36 mm
Shank square \square	2.1 mm
Tolerance class	ISO 1 4H
Tool material	HSS

Standard	DIN 2181
Thread depth	4 mm
Thread type	MF
Thread size	M2×0.25
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Taper lead form	D
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap