



Hand tap set, uncoated, MF: 10X1



Order data

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|--------------|---------------|
| Order number | 130480 10X1 |
| GTIN | 4045197067517 |
| Item class | 12G |

Description

Version:

2-piece set **comprising taper and plug tap**. Thread ground with radial thread relief.

Thread type: MF

Tool material: HSS

Standard: DIN 2181

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 63 mm

Shank $\varnothing D_s$: 7 mm

Shank square \square : 5.5 mm

Tapping hole \varnothing : 9 mm

Technical description

| | |
|----------------------------|----------|
| Thread pitch | 1 mm |
| Thread \varnothing | 10 mm |
| Tapping hole \varnothing | 9 mm |
| Shank $\varnothing D_s$ | 7 mm |
| Overall length L | 63 mm |
| Shank square \square | 5.5 mm |
| Tolerance class | ISO 2 6H |

| | |
|----------------------------------|---|
| Tool material | HSS |
| Standard | DIN 2181 |
| Thread depth | 20 mm |
| Thread type | MF |
| Thread size | M10×1 |
| Coating | uncoated |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | C |
| Taper lead form | D |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for blind holes and through holes |
| Cutting direction | right-hand |
| Type of threading tool | Hand tap |
| Colour ring | without |
| Type of product | Tap |