



Hand tap set, uncoated, MF: 12X1,25



Order data

| | |
|--------------|----------------|
| Order number | 130480 12X1,25 |
| GTIN | 4045197067531 |
| Item class | 12G |

Description

Version:

2-piece set **comprising taper and plug tap**. Thread ground with radial thread relief.

Thread type: MF

Tool material: HSS

Standard: DIN 2181

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 70 mm

Shank $\varnothing D_s$: 9 mm

Shank square \square : 7 mm

Tapping hole \varnothing : 10.8 mm

Technical description

| | |
|----------------------------|----------|
| Thread pitch | 1.25 mm |
| Tapping hole \varnothing | 10.8 mm |
| Thread \varnothing | 12 mm |
| Shank $\varnothing D_s$ | 9 mm |
| Overall length L | 70 mm |
| Shank square \square | 7 mm |
| Tolerance class | ISO 2 6H |

| | |
|----------------------------------|---|
| Tool material | HSS |
| Standard | DIN 2181 |
| Thread depth | 24 mm |
| Thread type | MF |
| Thread size | M12×1.25 |
| Coating | uncoated |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | C |
| Taper lead form | D |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for blind holes and through holes |
| Cutting direction | right-hand |
| Type of threading tool | Hand tap |
| Colour ring | without |
| Type of product | Tap |