



Hand tap set, uncoated, MF: 20X1,5



Order data

Order number	130480 20X1,5
GTIN	4045197067586
Item class	12G

Description

Version:

2-piece set **comprising taper and plug tap**. Thread ground with radial thread relief.

Thread type: MF

Tool material: HSS

Standard: DIN 2181

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 80 mm

Shank $\varnothing D_s$: 16 mm

Shank square \square : 12 mm

Tapping hole \varnothing : 18.5 mm

Technical description

Tapping hole \varnothing	18.5 mm
Thread pitch	1.5 mm
Thread \varnothing	20 mm
Shank $\varnothing D_s$	16 mm
Overall length L	80 mm
Shank square \square	12 mm

Tolerance class	ISO 2 6H
Tool material	HSS
Standard	DIN 2181
Thread depth	40 mm
Thread type	MF
Thread size	M20×1.5
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Taper lead form	D
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap