



## Hand tap set, uncoated, MF: 8X1



### Order data

Order number	130480 8X1
GTIN	4045197067500
Item class	12G

### Description

#### Version:

2-piece set **comprising taper and plug tap**. Thread ground with radial thread relief.

Thread type: MF

Tool material: HSS

Standard: DIN 2181

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 56 mm

Shank  $\varnothing D_s$ : 6 mm

Shank square  $\square$ : 4.9 mm

Tapping hole  $\varnothing$ : 7 mm

### Technical description

Thread pitch	1 mm
Tapping hole $\varnothing$	7 mm
Thread $\varnothing$	8 mm
Shank $\varnothing D_s$	6 mm
Overall length L	56 mm
Shank square $\square$	4.9 mm
Tolerance class	ISO 2 6H

Tool material	HSS
Standard	DIN 2181
Thread depth	16 mm
Thread type	MF
Thread size	M8×1
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Taper lead form	D
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap