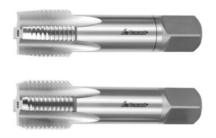


Hand tap set, uncoated, G: G1/4



Order data

Order number	130550 G1/4
GTIN	4045197067609
Item class	11G

Description

Version:

2-piece set comprising taper and plug tap.

Application:

For Whitworth parallel pipe threads DIN-ISO 228/1 (threads that do not form a seal within the connection).

Tool material: HSS
Threads per inch: 19
Thread Ø: 13.16 mm
Overall length L: 70 mm

Shank Ø D₅: 11 mm Shank square □: 9 mm Tapping hole Ø: 11.8 mm

Technical description

Threads per inch	19
Thread pitch	1.337 mm
Thread Ø	13.16 mm
Tapping hole Ø	11.8 mm
Tool material	HSS

Shank Ø D₅	11 mm
Overall length L	70 mm
Shank square □	9 mm
Thread depth	26.32 mm
Thread size	G1/4
Coating	uncoated
Thread type	G
Flank angle	55 degrees
Standard	DIN 5157
Taper lead form	D
Taper lead form	С
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Тар