

Garant
Hand tap set, uncoated, G: G1/8

Order data

Order number	130550 G1/8
GTIN	4045197067593
Item class	11G

Description
Version:

2-piece set **comprising taper and plug tap.**

Application:

For Whitworth parallel pipe threads DIN-ISO 228/1 (threads that do not form a seal within the connection).

Tool material: HSS

Threads per inch: 28

Thread \varnothing : 9.73 mm

Overall length L: 63 mm

Shank \varnothing D_s: 7 mm

Shank square \square : 5.5 mm

Tapping hole \varnothing : 8.8 mm

Technical description

Tapping hole \varnothing	8.8 mm
Threads per inch	28
Thread \varnothing	9.73 mm
Thread pitch	0.907 mm
Tool material	HSS

Shank $\varnothing D_s$	7 mm
Overall length L	63 mm
Shank square \square	5.5 mm
Thread depth	29.19 mm
Thread size	G1/8
Coating	uncoated
Thread type	G
Flank angle	55 degrees
Standard	DIN 5157
Taper lead form	D
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap