

**Garant**
**Hand tap set, uncoated, G: G1**

**Order data**

Order number	130550 G1
GTIN	4045197067654
Item class	11G

**Description**
**Version:**

2-piece set **comprising taper and plug tap.**

**Application:**

**For Whitworth parallel pipe threads** DIN-ISO 228/1 (threads that do not form a seal within the connection).

Tool material: HSS

Threads per inch: 11

Thread  $\varnothing$ : 33.25 mm

Overall length L: 100 mm

Shank  $\varnothing$  D<sub>s</sub>: 25 mm

Shank square  $\square$ : 20 mm

Tapping hole  $\varnothing$ : 30.75 mm

**Technical description**

Threads per inch	11
Thread $\varnothing$	33.25 mm
Tapping hole $\varnothing$	30.75 mm
Thread pitch	2.309 mm

Tool material	HSS
Shank $\varnothing D_s$	25 mm
Overall length L	100 mm
Shank square $\square$	20 mm
Thread depth	66.5 mm
Thread size	G1
Coating	uncoated
Thread type	G
Flank angle	55 degrees
Standard	DIN 5157
Taper lead form	D
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap