

**Garant**
**Hand tap Plug tap, uncoated, G: G1/4**

**Order data**

Order number	130560 G1/4
GTIN	4045197067708
Item class	11G

**Description**
**Application:**

**For Whitworth parallel pipe threads** DIN-ISO 228/1 (threads that do not form a seal within the connection).

Tool material: HSS

Threads per inch: 19

Thread  $\varnothing$ : 13.16 mm

Overall length L: 70 mm

Shank  $\varnothing$  D<sub>s</sub>: 11 mm

Shank square  $\square$ : 9 mm

Tapping hole  $\varnothing$ : 11.8 mm

**Technical description**

Thread pitch	1.337 mm
Thread $\varnothing$	13.16 mm
Tapping hole $\varnothing$	11.8 mm
Threads per inch	19
Tool material	HSS
Shank $\varnothing$ D <sub>s</sub>	11 mm
Overall length L	70 mm
Shank square $\square$	9 mm
Thread depth	26.32 mm

Thread size	G1/4
Coating	uncoated
Thread type	G
Flank angle	55 degrees
Standard	DIN 5157
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap