

**Garant**
**Hand tap set, uncoated, BSP: W1/2**

**Order data**

Order number	130670 W1/2
GTIN	4045197067890
Item class	11G

**Description**
**Version:**

Set of three, **consisting of taper, second and plug tap.**

**Application:**

**For Whitworth threads** to BSW standard BS84 in the tolerance field "medium".

Tool material: HSS

Threads per inch: 12

Thread Ø: 12.7 mm

Overall length L: 80 mm

Shank Ø D<sub>s</sub>: 9 mm

Shank square □: 7 mm

Tapping hole Ø: 10.5 mm

**Technical description**

Thread pitch	2.117 mm
Threads per inch	12
Thread Ø	12.7 mm
Tapping hole Ø	10.5 mm
Tool material	HSS

Shank $\varnothing D_s$	9 mm
Overall length L	80 mm
Shank square $\square$	7 mm
Thread depth	25.4 mm
Thread size	W1/2
Coating	uncoated
Thread type	BSW
Flank angle	55 degrees
Standard	DIN 351
Taper lead form	C
Taper lead form	D
Taper lead form	A
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap