

**Garant**
**Hand tap set, uncoated, BSP: W1**

**Order data**

Order number	130670 W1
GTIN	4045197067944
Item class	11G

**Description**
**Version:**

Set of three, **consisting of taper, second and plug tap.**

**Application:**

**For Whitworth threads** to BSW standard BS84 in the tolerance field "medium".

Tool material: HSS

Threads per inch: 8

Thread Ø: 25.4 mm

Overall length L: 110 mm

Shank Ø D<sub>s</sub>: 20 mm

Shank square □: 16 mm

Tapping hole Ø: 22 mm

**Technical description**

Threads per inch	8
Thread Ø	25.4 mm
Tapping hole Ø	22 mm
Thread pitch	3.175 mm
Tool material	HSS

Shank $\varnothing D_s$	20 mm
Overall length L	110 mm
Shank square $\square$	16 mm
Thread depth	50.8 mm
Thread size	W1
Coating	uncoated
Thread type	BSW
Flank angle	55 degrees
Standard	DIN 351
Taper lead form	C
Taper lead form	D
Taper lead form	A
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap