

Hand tap set, uncoated, BSP: W3/8



Order data

Order number	130670 W3/8
GTIN	4045197067876
Item class	11G

Description

Version:

Set of three, consisting of taper, second and plug tap.

Application:

For Whitworth threads to BSW standard BS84 in the tolerance field "medium".

Tool material: HSS
Threads per inch: 16
Thread Ø: 9.53 mm
Overall length L: 70 mm
Shank Ø D_s: 7 mm

Shank square \square : 5.5 mm Tapping hole \varnothing : 7.9 mm

Technical description

Tapping hole Ø	7.9 mm
Threads per inch	16
Thread Ø	9.53 mm
Thread pitch	1.587 mm
Tool material	HSS

Shank Ø D _s	7 mm
Overall length L	70 mm
Shank square □	5.5 mm
Thread depth	19.06 mm
Thread size	W3/8
Coating	uncoated
Thread type	BSW
Flank angle	55 degrees
Standard	DIN 351
Taper lead form	С
Taper lead form	D
Taper lead form	Α
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Тар