

Garant

Hand tap set, uncoated, BSP: W5/8



Order data

Order number	130670 W5/8
GTIN	4045197067913
Item class	11G

Description

Version:

Set of three, **consisting of taper, second and plug tap.**

Application:

For Whitworth threads to BSW standard BS84 in the tolerance field "medium".

Tool material: HSS

Threads per inch: 11

Thread \varnothing : 15.88 mm

Overall length L: 90 mm

Shank \varnothing D_s: 12 mm

Shank square \square : 9 mm

Tapping hole \varnothing : 13.5 mm

Technical description

Thread \varnothing	15.88 mm
Threads per inch	11
Tapping hole \varnothing	13.5 mm
Thread pitch	2.309 mm
Tool material	HSS

Shank $\varnothing D_s$	12 mm
Overall length L	90 mm
Shank square \square	9 mm
Thread depth	31.76 mm
Thread size	W5/8
Coating	uncoated
Thread type	BSW
Flank angle	55 degrees
Standard	DIN 351
Taper lead form	C
Taper lead form	D
Taper lead form	A
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap