

**Garant**
**Hand tap set, uncoated, BSP: W7/8**

**Order data**

Order number	130670 W7/8
GTIN	4045197067937
Item class	11G

**Description**
**Version:**

Set of three, **consisting of taper, second and plug tap.**

**Application:**

**For Whitworth threads** to BSW standard BS84 in the tolerance field "medium".

Tool material: HSS

Threads per inch: 9

Thread Ø: 22.23 mm

Overall length L: 110 mm

Shank Ø D<sub>s</sub>: 18 mm

Shank square □: 14.5 mm

Tapping hole Ø: 19.25 mm

**Technical description**

Thread Ø	22.23 mm
Tapping hole Ø	19.25 mm
Thread pitch	2.822 mm
Threads per inch	9
Tool material	HSS

Shank $\varnothing D_s$	18 mm
Overall length L	110 mm
Shank square $\square$	14.5 mm
Thread depth	44.46 mm
Thread size	W7/8
Coating	uncoated
Thread type	BSW
Flank angle	55 degrees
Standard	DIN 351
Taper lead form	C
Taper lead form	D
Taper lead form	A
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap