

Garant
Hand tap set, uncoated, UNC: 7/16-14

Order data

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|--------------|----------------|
| Order number | 130700 7/16-14 |
| GTIN | 4045197068071 |
| Item class | 11G |

Description
Version:

 2-piece set **comprising taper and plug tap.**
Application:
For UNC uniform coarse threads ASME – B1.1.

Thread type: UNC

Tool material: HSS

Standard: DIN 351

Threads per inch: 14

Thread Ø: 11.11 mm

Overall length L: 75 mm

 Shank Ø D_s: 8 mm

Shank square □: 6.2 mm

Tapping hole Ø: 9.4 mm

Technical description

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|------------------|----------|
| Threads per inch | 14 |
| Thread pitch | 1.59 mm |
| Tapping hole Ø | 9.4 mm |
| Thread Ø | 11.11 mm |
| Standard | DIN 351 |
| Tool material | HSS |

| | |
|----------------------------------|---|
| Shank $\varnothing D_s$ | 8 mm |
| Overall length L | 75 mm |
| Shank square \square | 6.2 mm |
| Thread depth | 33.33 mm |
| Thread type | UNC |
| Thread size | 7/16-14 UNC |
| Coating | uncoated |
| Flank angle | 60 degrees |
| Tolerance class | 2B |
| Taper lead form | D |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3xD for blind holes and through holes |
| Cutting direction | right-hand |
| Type of threading tool | Hand tap |
| Colour ring | without |
| Type of product | Tap |