

**Garant**
**Hand tap set, uncoated, UNF: 10-32**

**Order data**

Order number	130750 10-32
GTIN	4045197068200
Item class	11G

**Description**
**Version:**

2-piece set **comprising taper and plug tab.**

**Application:**

**For UNF uniform fine threads ASME – B1.1.**

Thread type: UNF

Tool material: HSS

Standard: DIN 2181

Threads per inch: 32

Thread  $\varnothing$ : 4.83 mm

Overall length L: 50 mm

Shank  $\varnothing D_s$ : 5.5 mm

Shank square  $\square$ : 4.3 mm

Tapping hole  $\varnothing$ : 4.1 mm

**Technical description**

Tapping hole $\varnothing$	4.1 mm
Threads per inch	32
Thread $\varnothing$	4.83 mm
Standard	DIN 2181
Tool material	HSS
Shank $\varnothing D_s$	5.5 mm

Overall length L	50 mm
Shank square □	4.3 mm
Thread depth	9.66 mm
Thread pitch	0.794 mm
Thread type	UNF
Thread size	10-32 UNF
Coating	uncoated
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	C
Taper lead form	D
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap