

**Garant**
**Machine tap Form B DIN 371, uncoated, M: M1,4**

**Order data**

Order number	131150 M1,4
GTIN	4045197068866
Item class	11H

**Description**
**Version:**
**With spiral point.**

 Size M2.3 and M2.6 to old DIN profile. **ISO 1 4H**
**HSS-E**

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 1 4H

Thread pitch: 0.3 mm

Overall length L: 40 mm

 Shank  $\varnothing D_s$ : 2.5 mm

 Shank square  $\square$ : 2.1 mm

 Tapping hole  $\varnothing$ : 1.1 mm

**Technical description**

Tapping hole $\varnothing$	1.1 mm
Number of cutting edges Z	2
Thread $\varnothing$	1.4 mm
Thread pitch	0.3 mm
Number of clamping slots	2
Standard	DIN 371
Shank $\varnothing D_s$	2.5 mm
Overall length L	40 mm

Shank square <input type="checkbox"/>	2.1 mm
Tolerance class	ISO 1 4H
Tool material	HSS E
Thread depth	2.8 mm
Thread type	M
Thread size	M1.4
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap