

Garant
Machine tap Form B DIN 371, uncoated, M: M1,8

Order data

Order number	131150 M1,8
GTIN	4045197068897
Item class	11H

Description
Version:
With spiral point.

 Size M2.3 and M2.6 to old DIN profile. **ISO 2 6H**
HSS-E

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 0.35 mm

Overall length L: 40 mm

 Shank $\varnothing D_s$: 2.5 mm

 Shank square \square : 2.1 mm

 Tapping hole \varnothing : 1.45 mm

Technical description

Thread \varnothing	1.8 mm
Tapping hole \varnothing	1.45 mm
Number of cutting edges Z	2
Thread pitch	0.35 mm
Number of clamping slots	2
Standard	DIN 371
Shank $\varnothing D_s$	2.5 mm
Overall length L	40 mm

Shank square <input type="checkbox"/>	2.1 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	3.6 mm
Thread type	M
Thread size	M1.8
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap