

**Garant**
**Machine tap Form B DIN 376, uncoated, M: M24**

**Order data**

Order number	131200 M24
GTIN	4045197069177
Item class	11H

**Description**
**Version:**
**With spiral point.**
**All sizes: Shank to DIN 376(= shank Ø tapered), thus suitable for greater operating depths**  
 Sizes M2; M2.5; M3 **without square. ISO 2 6H**
**HSS-E**

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 3 mm

Overall length L: 160 mm

 Shank Ø D<sub>s</sub>: 18 mm

Shank square □: 14.5 mm

Tapping hole Ø: 21 mm

**Technical description**

Thread pitch	3 mm
Number of cutting edges Z	3
Thread Ø	24 mm
Tapping hole Ø	21 mm
Number of clamping slots	3
Standard	DIN 376
Shank Ø D <sub>s</sub>	18 mm

Overall length L	160 mm
Shank square □	14.5 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	48 mm
Thread type	M
Thread size	M24
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap