

**Garant**
**Machine tap Form B DIN 376, uncoated, M: M36**

**Order data**

Order number	131200 M36
GTIN	4045197069214
Item class	11H

**Description**
**Version:**
**With spiral point.**
**All sizes: Shank to DIN 376(= shank Ø tapered), thus suitable for greater operating depths  
 Sizes M2; M2.5; M3 without square. ISO 2 6H**
**HSS**

Thread type: M

Tool material: HSS

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 4 mm

Overall length L: 200 mm

 Shank Ø D<sub>s</sub>: 28 mm

Shank square □: 22 mm

Tapping hole Ø: 32 mm

**Technical description**

Number of cutting edges Z	4
Number of clamping slots	4
Tapping hole Ø	32 mm
Thread Ø	36 mm
Thread pitch	4 mm
Standard	DIN 376
Shank Ø D <sub>s</sub>	28 mm

Overall length L	200 mm
Shank square □	22 mm
Tolerance class	ISO 2 6H
Tool material	HSS
Thread depth	72 mm
Thread type	M
Thread size	M36
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap