

# Machine tap Form C DIN 371/376, TiN, M: M14



### **Order data**

Order number	131250 M14
GTIN	4045197416230
Item class	11H

# **Description**

#### **Version:**

### With spiral point.

(Form C) 2–3 turns chamfer lead – without spiral point. Can also be used for blind holes.

## With TiN coating for:

- · Improved wear properties.
- · Lower tendency to edge build-up.
- · Higher cutting speeds.

For use with emulsion (fat content minimum 8%). ISO 2 6H

#### **HSS-E**

Thread type: M

Tool material: HSS E Standard: DIN 376 Tolerance class: ISO 2 6H Thread pitch: 2 mm Overall length L: 110 mm Shank Ø D₅: 11 mm Shank square □: 9 mm Tapping hole Ø: 12 mm

# **Technical description**

Tapping hole Ø	12 mm
Thread Ø	14 mm
Number of clamping slots	4
Number of cutting edges Z	4

Shank Ø D,  Overall length L  Shank square □  Shank square □  Tolerance class  ISO 2 6H  Tool material  Thread depth  Thread type  M  Thread size  Coating  TiN  Flank angle  Flank angle  Thread standard  Taper lead form  C  Shank  Plain shank with h9  Through-coolant  Application for type of drilling  Cutting direction  Tin  Machine tan for	Thread pitch	2 mm
Overall length L  Shank square □  9 mm  Tolerance class  ISO 2 6H  Tool material  HSS E  Thread depth  28 mm  Thread type  M  Thread size  M14  Coating  TiN  Flank angle  60 degrees  Thread standard  DIN 13  Taper lead form  C  Shank  Plain shank with h9  Through-coolant  no  Application for type of drilling  Cutting direction  Tive of threading tool  Machine tap for	Standard	DIN 376
Shank square ☐ 9 mm  Tolerance class ISO 2 6H  Tool material HSS E  Thread depth 28 mm  Thread type M  Thread size M14  Coating TiN  Flank angle 60 degrees  Thread standard DIN 13  Taper lead form C  Shank Plain shank with h9  Through-coolant no  Application for type of drilling up to 2×D for blind holes and through holes  Cutting direction right-hand  Type of threading tool  Type of threading tool  Type of threading tool	Shank Ø D <sub>s</sub>	11 mm
Tolerance class  Tolerance class  Tool material  HSS E  Thread depth  Thread type  M  Thread size  M14  Coating  TiN  Flank angle  60 degrees  Thread standard  DIN 13  Taper lead form  C  Shank  Plain shank with h9  Through-coolant  Application for type of drilling  Cutting direction  Type of threading tool  Type of threading tool  Machine tap for	Overall length L	110 mm
Tool material  Thread depth  Thread type  M  Thread size  M14  Coating  TiN  Flank angle  60 degrees  Thread standard  DIN 13  Taper lead form  C  Shank  Plain shank with h9  Through-coolant  no  Application for type of drilling  Cutting direction  Type of threading tool  Type of threading tool  Type of threading tool  Machine tap for	Shank square □	9 mm
Thread depth Thread type  M Thread size  M14  Coating  TiN  Flank angle  60 degrees  Thread standard  DIN 13  Taper lead form  C  Shank  Plain shank with h9  Through-coolant  Application for type of drilling  Cutting direction  Type of threading tool  Machine tap for	Tolerance class	ISO 2 6H
Thread type  Thread size  M14  Coating  TiN  Flank angle  60 degrees  Thread standard  DIN 13  Taper lead form  C  Shank  Plain shank with h9  Through-coolant  no  Application for type of drilling  Cutting direction  Type of threading tool  Machine tap for	Tool material	HSS E
Thread size  Coating  TiN  Flank angle  60 degrees  Thread standard  DIN 13  Taper lead form  C  Shank  Plain shank with h9  Through-coolant  no  Application for type of drilling  Cutting direction  Type of threading tool  Machine tap for	Thread depth	28 mm
Coating  TiN  Flank angle  60 degrees  Thread standard  DIN 13  Taper lead form  C  Shank  Plain shank with h9  Through-coolant  no  Application for type of drilling  Cutting direction  Type of threading tool  Machine tap for	Thread type	M
Flank angle  Thread standard  DIN 13  Taper lead form  C  Shank  Plain shank with h9  Through-coolant  no  Application for type of drilling  Cutting direction  Type of threading tool  Machine tap for	Thread size	M14
Thread standard  Taper lead form  C  Shank  Plain shank with h9  Through-coolant  Application for type of drilling  Cutting direction  Type of threading tool  Machine tap for	Coating	TiN
Taper lead form  C Shank  Plain shank with h9  Through-coolant  Application for type of drilling  Cutting direction  Type of threading tool  Machine tap for	Flank angle	60 degrees
Shank Plain shank with h9 Through-coolant no  Application for type of drilling Cutting direction  Type of threeding tool  Plain shank with h9  up to 2×D for blind holes and through holes  right-hand  Machine tap for	Thread standard	DIN 13
Through-coolant no  Application for type of drilling up to 2×D for blind holes and through holes  Cutting direction right-hand  Machine tap for	Taper lead form	С
Application for type of drilling  up to 2×D for blind holes and through holes  Cutting direction  right-hand  Machine tap for	Shank	Plain shank with h9
Cutting direction  Type of threeding tool  Application for type of drilling  holes and through holes  right-hand  Machine tap for	Through-coolant	no
Type of threading tool  Machine tap for	Application for type of drilling	
IVDA OT TDRAZGING TOOL	Cutting direction	right-hand
	Type of threading tool	·
Colour ring without	Colour ring	without
Type of product Tap	Type of product	Тар