Garant

Machine tap Form C DIN 371/376, TiN, M: M30

Order data

Order number	131250 M30
GTIN	4045197704887
Item class	11H

Description

Version:
With spiral point.
(Form C) 2–3 turns chamfer lead – without spiral point. Can also be used for blind holes.
With TiN coating for:
· **Improved wear properties.**
· **Lower tendency to edge build-up.**
· **Higher cutting speeds.**
For use with **emulsion** (fat content minimum 8%). **ISO 2 6H**
HSS
Thread type: M
Tool material: HSS
Standard: DIN 376
Tolerance class: ISO 2 6H
Thread pitch: 3.5 mm
Overall length L: 180 mm
Shank Ø D_s: 22 mm
Shank square □: 18 mm
Tapping hole Ø: 26.5 mm

Technical description

Thread pitch	3.5 mm
Tapping hole Ø	26.5 mm
Number of cutting edges Z	4
Thread Ø	30 mm

Number of clamping slots	4
Standard	DIN 376
Shank $\varnothing$ D_s	22 mm
Overall length L	180 mm
Shank square $\square$	18 mm
Tolerance class	ISO 2 6H
Tool material	HSS
Thread depth	60 mm
Thread type	M
Thread size	M30
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap