



## Machine tap Form B DIN 371/376, uncoated, M: M12



### Order data

Order number	131260 M12
GTIN	4045197069375
Item class	12H

### Description

#### Version:

#### With spiral point. HSS-E

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 1.75 mm

Overall length L: 110 mm

Shank  $\varnothing D_s$ : 9 mm

Shank square  $\square$ : 7 mm

Tapping hole  $\varnothing$ : 10.2 mm

### Technical description

Thread $\varnothing$	12 mm
Thread pitch	1.75 mm
Number of cutting edges Z	3
Number of clamping slots	3
Tapping hole $\varnothing$	10.2 mm
Standard	DIN 376
Shank $\varnothing D_s$	9 mm
Overall length L	110 mm
Shank square $\square$	7 mm

Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	24 mm
Thread type	M
Thread size	M12
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap