



## Machine tap Form B DIN 371/376, uncoated, M: M24



### Order data

Order number	131260 M24
GTIN	4045197953285
Item class	12H

### Description

#### Version:

#### With spiral point.

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 3 mm

Overall length L: 160 mm

Shank  $\varnothing D_s$ : 18 mm

Shank square  $\square$ : 14.5 mm

Tapping hole  $\varnothing$ : 21 mm

### Technical description

Overall length L	160 mm
Shank square $\square$	14.5 mm
Standard	DIN 376
Number of cutting edges Z	3
Shank $\varnothing D_s$	18 mm
Tapping hole $\varnothing$	21 mm
Thread pitch	3 mm
Thread $\varnothing$	24 mm
Tolerance class	ISO 2 6H

Thread depth	48 mm
Number of clamping slots	3
Tool material	HSS E
Thread type	M
Thread size	M24
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap