

**Machine tap Form B DIN 371/376, uncoated, M: M4****Order data**

Order number	131260 M4
GTIN	4045197069320
Item class	12H

**Description****Version:****With spiral point. HSS-E**

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 0.7 mm

Overall length L: 63 mm

Shank Ø D<sub>s</sub>: 4.5 mm

Shank square □: 3.4 mm

Tapping hole Ø: 3.3 mm

**Technical description**

Thread pitch	0.7 mm
Number of cutting edges Z	3
Thread Ø	4 mm
Number of clamping slots	3
Tapping hole Ø	3.3 mm
Standard	DIN 371
Shank Ø D <sub>s</sub>	4.5 mm
Overall length L	63 mm
Shank square □	3.4 mm

Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	8 mm
Thread type	M
Thread size	M4
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap