

Garant
Machine tap HSS-E-PM Form CS, uncoated, M: M10

Order data

Order number	131290 M10
GTIN	4045197069535
Item class	11H

Description
Version:
With spiral point.

 (Form CS) 2 – -3 turns chamfer lead – **with spiral point.**
Advantage:

Greater wear resistance.

Thread type: M

Tool material: HSS E PM

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 100 mm

 Shank $\varnothing D_s$: 10 mm

 Shank square \square : 8 mm

 Tapping hole \varnothing : 8.5 mm

Technical description

Thread \varnothing	10 mm
Number of clamping slots	3
Tapping hole \varnothing	8.5 mm
Number of cutting edges Z	3
Thread pitch	1.5 mm
Standard	DIN 371
Shank $\varnothing D_s$	10 mm

Overall length L	100 mm
Shank square □	8 mm
Tolerance class	ISO 2 6H
Tool material	HSS E PM
Thread depth	30 mm
Thread type	M
Thread size	M10
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	CS
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap