

Garant**Machine tap HSS-E-PM Form CS, uncoated, M: M3****Order data**

Order number	131290 M3
GTIN	4045197069481
Item class	11H

Description**Version:****With spiral point.**(Form CS) 2 – -3 turns chamfer lead – **with spiral point.****Advantage:**

Greater wear resistance.

Thread type: M

Tool material: HSS E PM

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 0.5 mm

Overall length L: 56 mm

Shank Ø D_s: 3.5 mm

Shank square □: 2.7 mm

Tapping hole Ø: 2.5 mm

Technical description

Thread Ø	3 mm
Thread pitch	0.5 mm
Number of clamping slots	3
Tapping hole Ø	2.5 mm
Number of cutting edges Z	3
Standard	DIN 371
Shank Ø D _s	3.5 mm

Overall length L	56 mm
Shank square □	2.7 mm
Tolerance class	ISO 2 6H
Tool material	HSS E PM
Thread depth	9 mm
Thread type	M
Thread size	M3
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	CS
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap